



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-E01
Job Sheet 197871



Part No: RB072610-H-E01

Job Qty: 4 pcs

Part Name: Skid Tube Attachement



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 8/30/19

Description:

Type: Stock

Note: RB072610-H-E rev.2 IPP REV:A 19.07.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		8/30/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs		8/30/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S212737



Part: RB072610-H-E01

Job No: 197871

Serial No/Batch: S212737

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/11/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	8/30/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	DAS SEP 13 2019 40
					QC 6 - 81	9:48
130 Packaging 3-1 - Stock - B4B	4 pcs	8/30/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS 58 SEP 13 2019
					Packaging 3 - 8 - B4B	9:59
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	4 pcs	8/30/19	0.00 0.00		QC 21 - FG - 21	DAS 21 SEP 13 2019
					QC 21 - FG - 70	9:59
					QC 21 - FG - 53	

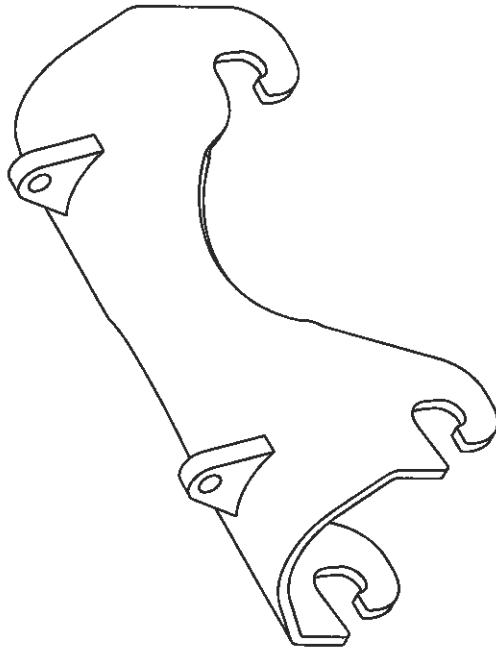
Part Op 100 - 1-Issue P/O to METEC P/O: _____ MANUFACTURE RB072610-H-E-01 AS PER DWG Certificate of
 Descriptions: conformity is required
 110 - 1-Receive & Inspect for Damage & Mat'l Certs.
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: GA062F
 140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-E01P	Weldment	4 (1 ea)	100-Purchasing	J212732
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-E01P	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/18/19 8:35 AM Dart.Lavoie.Chantal

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REV		ECR		REVISIONS	
A		SEPERATED OUT FROM KIT.		DESCRIPTION	
2		16-0197		UPDATED TO NEW DRAFTING STANDARD. -E01 CHD DIM WAS 3.538 IS 3.54. CHD FINISH WAS POWDER COAT FORREST T-5920 S9 IS POWDER COAT YELLOW FED #13538. CHD DWG. TO SHEET METAL TOLERANCE. ADDED NOTE Δ: -E03 DELETED DIM 4.04. ADDED DIM'S 3.66 ±.03, (8.00), ADDED NOTE Δ: CHD DWG. TO SHEET METAL TOLERANCE. ADDED SEPERATE DWG SHEET OF FORMED PART. -E05 CHD DIM WAS .375 IS .38. CHD DWG. TO SHEET METAL TOLERANCE. -E03 & -E05 CHD MATERIAL TO 1018/1020 CR.	
				DATE	
				INITIAL	
				APPROVED	
				JAG	
				RJC	
				10/31/2016	
				JAG	



NOTES:
REPLACES W-CBR-00

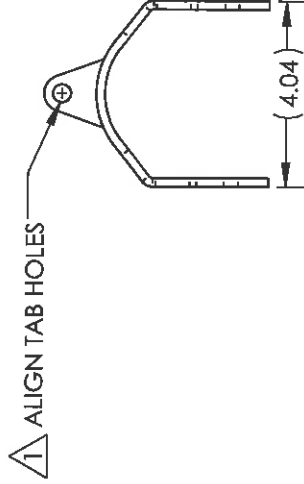
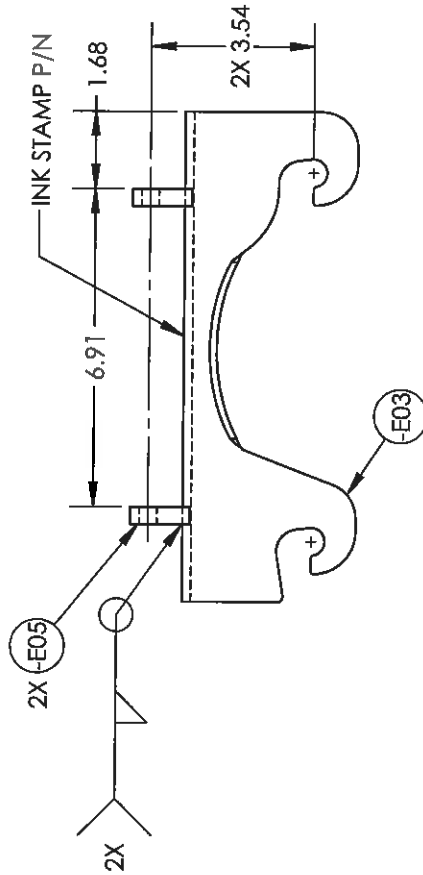
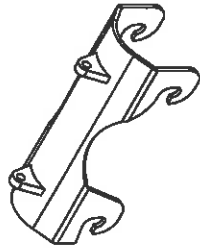


TITLE		SKID TUBE ATTACHMENT	
DWG NO.		RB072610-H-E	
REV		2	
UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
XXX ± .005		FRACTIONS ± 1/16	
XX ± .01		SURFACES ± 1/32	
X ± .1		SURFACES ± 1/16	
SPEC		1. BREAK ALL SHARP EDGES	
DRAWN BY:		PERRITT	
CHECKED:		DUERFELDT	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:3	
DATE		3/10/2011	
SHEET 1 OF 5			

ASSY QTY	ASSY QTY	BIO	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
X	1	-E01	2	WELDMENT				2
1	1	-E03		BODY		1018/1020 CR		3, 4
2	2	-E05		TAB		1018/1020 CR		5
ASSY -E01								

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REVISIONS			
REV	ECR	DESCRIPTION	
2	16-0197	-E01 CHD DIM WAS 3.538 IS 3.54 CHD FINISH WAS POWDER COAT FORREST I-5720 39.5 POWDER COAT YELLOW FED #13538, CHD DWG. TO SHEET METAL TOLERANCE, ADDED NOTE Δ1.	APPROVED
			DATE
			10/31/2016
			RJC
			JAG



NOTE:

Δ1 USE FIXTURE RB072610-H-EF.



SKID TUBE ATTACHMENT

TITLE	REV
SKID TUBE ATTACHMENT	2
DWG NO.	REV
RB072610-H-E01	2
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	XXX ± .010 FRACTIONS
POWDER COAT YELLOW	XX ± .03 ANGLES ± .1
SPEC FED #13538	.X ± .1 SURFACES ± .1
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER
APPROVED: GILBERT	ASME Y14.5M-2009
SCALE 1:4	DATE 3/10/2011
	USED ON MODEL
	MD 600/900
	SHEET 2 OF 5



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044036



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044036

PO Date: 7/18/19

Due Date: 8/30/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: QUOTE NO. 6249

E-MAILED
JUL 18 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
197871		RB072610-H-E01P	price per unit		Weldment : fabricate as per dwg RB072610-H-E01 REV.2, 2 pcs per kit	Firmed		8/30/19	4 Ea	0 Ea	4 Ea	\$173.75/Ea	\$695.00

SEP 11 2019

DP

DAS
40
9-89

Grand Total: \$695.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CZ

Plex 7/18/19 8:44 AM Dart.Lavoie.Chantal

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25786
Shipment Date: 09-Sep-2019
Ship Via: Pick up at METEC
Order Number: 4023
Order Date: 07/22/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044036
Terms: Net 60 Days

Quantity								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
1	4	4	0	1	EA	DART-RB072610-H-E01P Weldment of Skid Tube Attachment	2	4023-01

RECEIVED

SEP 10 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
4	DART-RB072610-H-E01P	Weldment of Skid Tube Attachment	2	HB044036

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

DAS
40
9-89

George Theoret

Vankleek Hill, September 9, 2019